

CLAIMS

1. A liquid holding vessel, comprising:
 - a liquid holding member having an exposed exterior surface formed of plastic with no visible seam;
 - 5 a separately formed handle that is coupled to said liquid holding member at a bottom region thereof; and
 - a base member coupled substantially below said liquid holding member and said handle.
- 10 2. The vessel of claim 1, further comprising a fastener coupled through said base member to said liquid holding member in a manner that secures said handle between said base member and said liquid holding member.
- 15 3. The vessel of claim 1, wherein said liquid holding member includes a shell and a separately formed lining.
- 20 4. The vessel of claim 1, wherein said handle has a first end that is coupled to said liquid holding member and an opposing end that is free standing and configured for being held by a user, said first end being positioned between said base member and a bottom of said liquid holding member.
- 25 5. The vessel of claim 3, wherein said lining is formed of a metallic material.
- 30 6. The vessel of claim 3, further comprising a single fastener that secures said lining, shell, handle and base member.

7. The vessel of claim 3, wherein said lining has a top lip that extends over a top edge of said shell and said base member has a bottom lip that extends beyond a bottom edge of said shell.

5

8. The vessel of claim 3, wherein said one of said shell and said handle includes a protrusion that engages a corresponding recess in the other of said shell and said handle for securing said handle.

10

9. A liquid holding vessel, comprising:

a liquid holding member;

a handle having a first end that is coupled to said liquid holding member at a bottom thereof;

15 a base member provided substantially below said liquid holding member; and

a single fastener that secures said liquid holding member, said handle and said base member.

20

10. The vessel of claim 9, wherein said base member is mounted to said liquid holding member in a manner that secures said handle substantially between said liquid holding member and said base member.

25

11. The vessel of claim 9, wherein said liquid holding member includes a shell and a separately formed lining.

30

12. The vessel of claim 11, wherein said shell has an exposed exterior surface formed of plastic with no visible seam.

13. The vessel of claim 11, wherein said lining is formed of a metallic material.

14. The vessel of claim 11, wherein said lining and
5 said base member are formed of metallic material, and said lining has a top lip that extends over a top edge of said shell and said base member has a bottom lip that extends beyond a bottom edge of said shell.

15. The vessel of claim 11, wherein said single
10 fastener secures said lining, shell, handle and base member.

16. A liquid holding vessel, comprising:
15 a liquid holding member;
a handle having a first end that is coupled to said liquid holding member at a bottom thereof; and
a base member provided substantially below said liquid holding member and said handle member; and
20 wherein said base member is mounted to said liquid holding member in a manner that secures said handle substantially between said liquid holding member and said base member.

17. The vessel of claim 16, wherein said liquid
25 holding member includes a shell and a separately formed lining.

18. The vessel of claim 17, wherein said shell has
30 an exposed exterior surface formed of plastic with no visible seam.

19. The vessel of claim 17, wherein said lining is formed of a metallic material.

20. The vessel of claim 17, wherein said lining and
5 said base are formed of metallic material, and said lining has a top lip that extends over a top edge of said shell and said base member has a bottom lip that extends beyond a bottom edge of said shell.

10 21. The vessel of claim 16, further comprising a single fastener that securely holds said lining, shell, handle and base member.

22. A fluid holding vessel, comprising:
15 a shell formed of plastic;
a lining formed separately from said shell and positioned at least in part within said shell;
a handle member extending from a base region of said vessel; and
20 a base member fixedly coupled to at least one of said shell and lining in such a manner as to secure said handle.

23. The vessel of claim 22, wherein there is no
25 visible seam on the exposed exterior surface of said shell.

24. The vessel of claim 22, wherein said lining includes a metallic material.

30

25. The vessel of claim 22, wherein said handle has a first end that is coupled between said shell and base

member and an opposing end that is free standing and configured for being held by a user.

26. The vessel of claim 22, wherein said lining and
5 said base are formed of metallic material, and said lining has a top lip that extends over a top edge of said shell and said base member has a bottom lip that extends beyond a bottom edge of said shell.

10 27. The vessel of claim 22, further comprising a non-skid pad coupled to said base member.

28. The vessel of claim 22, further comprising a
single fastener that securely holds said lining, shell,
15 handle and base member.